

# >> Product Summary



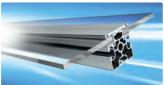












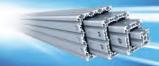
The Profile System

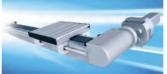
The Clean-Room System

Safety Barriers

The Modular Wall System









The Tube Clamping System

The Telescopic System

The Linear System

The Conveyor System









The Personnel Transfer System

The Skid Transfer System

The Dust Protection System

The Pipe & Joint System



The Trailer System

# MayCAD Design Software



### The ideal profile system

MayTec offers a comprehensive, harmonised profile system. All profiles can be combined in any way conceivable.

The accessories provide functional and aesthetic solutions for a wide range of applications.

### Service

The MayTec service is as versatile as the MayTec profile system.

You may choose:

- delivery of standard elements ex-factory
- delivery of profiles and accessories cut to size according to parts list for customer's assembly
- · delivery of pre-fitted modular components
- delivery of completely assembled units
- · assembly at your premises

#### **Implementation**

The MayTec profile system is easy to process and quick to assemble. Its flexible and modular construction means it can be easily modified and is reusable at any time.

An experienced team will support you in implementing the MayTec system, tailored to your individual applications, taking into consideration your dimensions, loading capacity and stability.

### **Applications**

- machine bases
- machine enclosures
- · machine guarding
- · work stations

- assembly and inspection stations
- transfer and supply trolleys
- · partitions and protective walls
- protective and work cabinets
- special shelves
- · plant equipment
- display systems
- · exhibition cabinets and stands





MayTec GmbH plant in Olching



Accessory storage



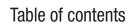
Panel storage



Stock of aluminium profiles



Profile machining





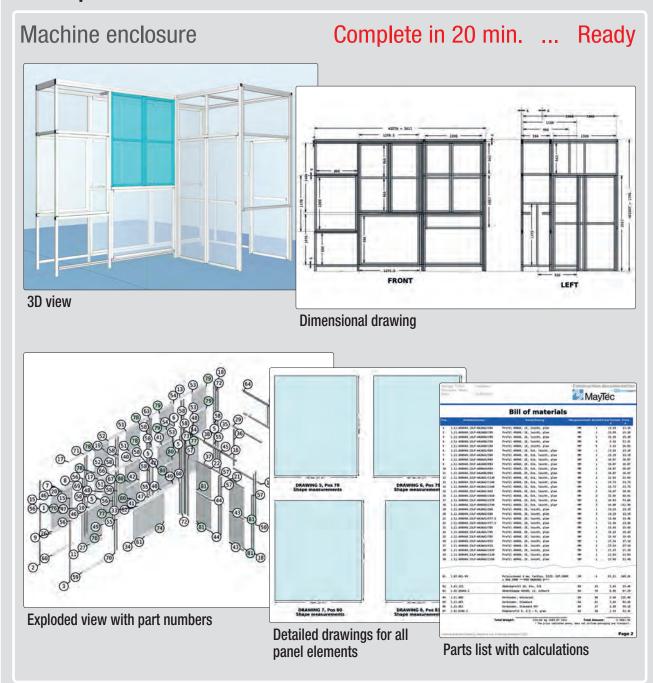
MayTube Design Software 4 MayTube Design Software 5				
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The Dust Protection System	42			
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- Free to use
- Easy to install
- 80% faster
- Export function for 3D models and parts list

# Sample



MayCAD

Download link:

www.maytec.de/index.php?id=21



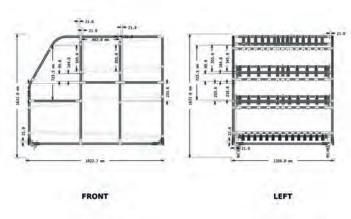


- Free to use
- Online 3D CAD-Tool
- No software installation required
- 80% faster
- Export function for 3D models and parts list

# Sample

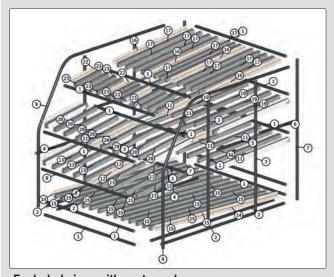
# Kanban material conveyancing Complete in 60 min. ... Ready



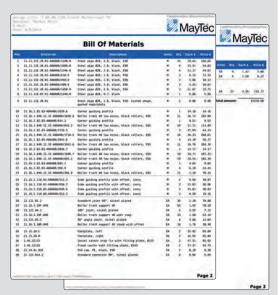


3D view

**Dimensional drawing** 



Exploded view with part numbers



Parts list with calculations

MayTube
<a href="http://may-tube.com">http://may-tube.com</a>



# 5 Reasons...

for Your Success

Results for more than 3,500 competitions.

1 construct with more flexibility



2 machining more economical

3 quicker assembly

1

2

3

30% to 600% construct with more flexibility

- with in-depth software
- with CAD & an online library
- with universal connector system

MayTec range: more than 400 profiles 20% to 50% machining more economical

- with simple handling
- with minimum processing times
- with common components

MayTec leads in all disciplines 60% to 340% quicker assembly

- with simple assembly steps
- with superior stability
- with good access

MayTec assembly time: 5 sec.



### How to... select the right Profile System The wide range of aluminium profile systems available often prevent a detailed critical 4 more stable comparison between each other. connections The decision to purchase is therefore often made without detailed profit analysis. Experienced designers and critical purchasers want to know the important details. Which factors lead to the best technical and managerial decision? More than 3,500 tests with 14 different profile systems prove what's important. 1. How much design flexibility do I have with the system? 2. What equipment do I need to turn out the profile system economically? 5 service 3. How fast and simple is the system to assemble and locations disassemble? 4. How stable is the system? 5. Is there a service location if required? Professionals win with the MayTec System in all 5 disciplines. These listed results 100% to 260% more than 70 more stable connections service locations are test results in · using a central connection point with professional advice percent for more than with solid connectors with professional processing 3,500 competitions. with high connection strength with rapid delivery MayTec stability: MayTec service: 18,000 N working load world wide more than 70 distributors



# **Summary: Profiles**





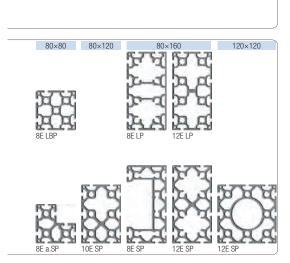


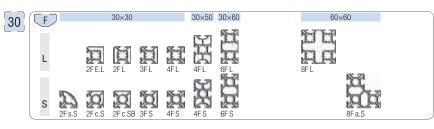


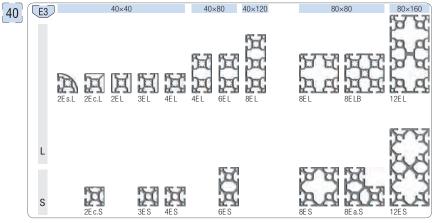


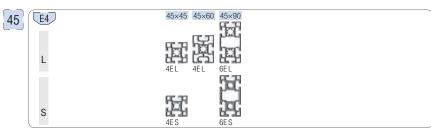
L	light
S	heavy
Р	plain
В	type B

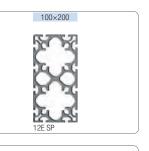
octag.	octagonal
C.	corner
r.	round
S.	soft
a.	angle

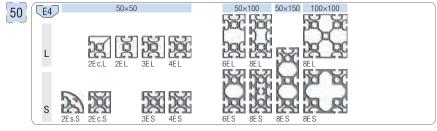


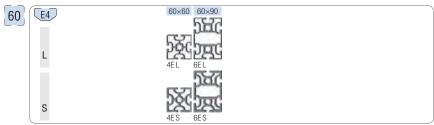






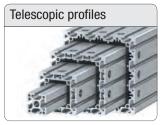








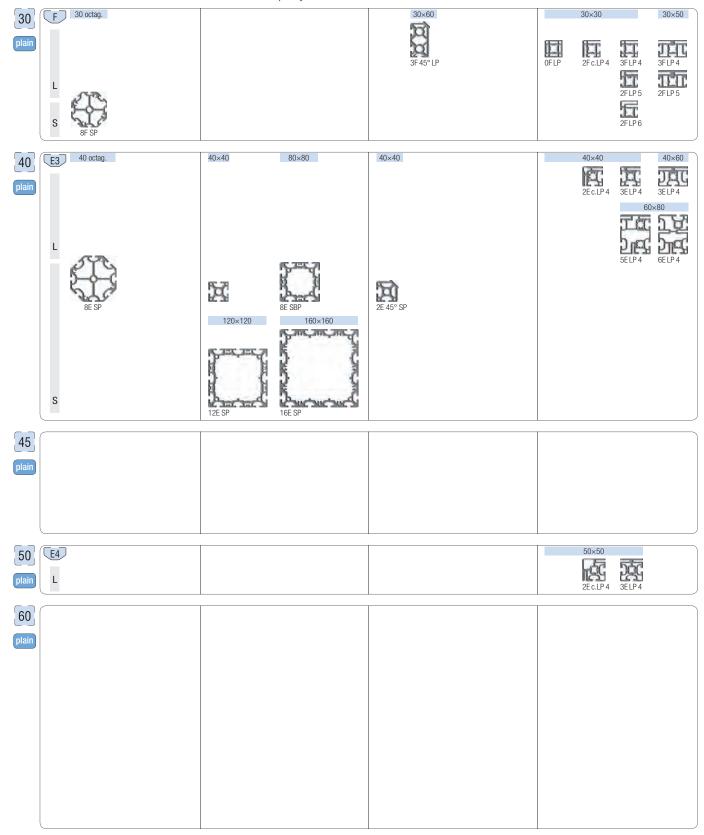








range "The Telescopic System"





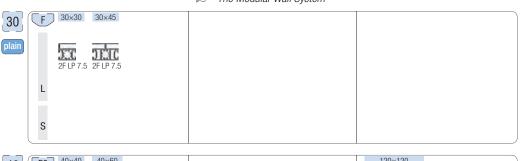




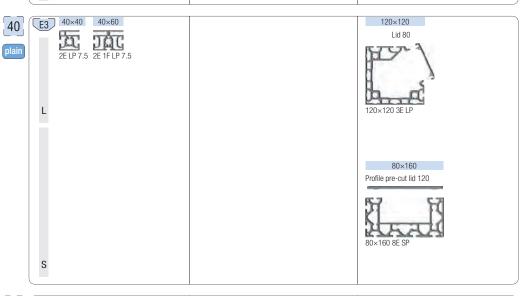


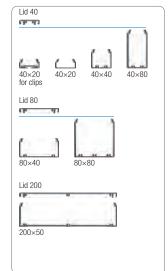


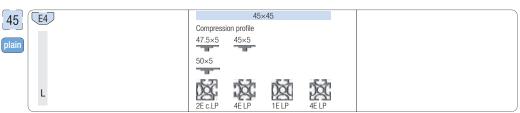




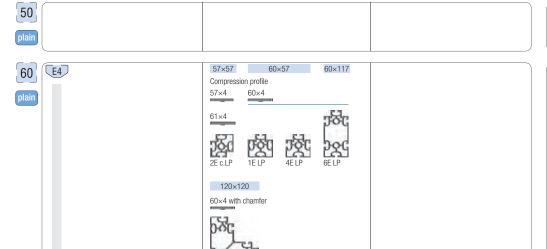


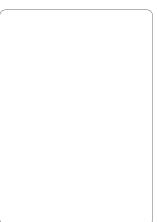




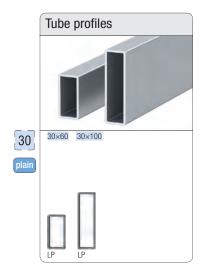


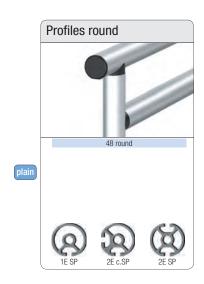








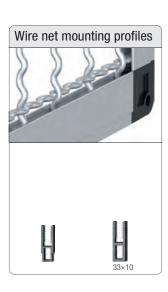






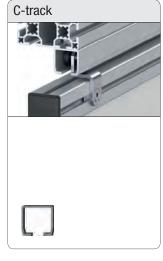


















# **Curved profiles**

For curved profiles the following data is required:

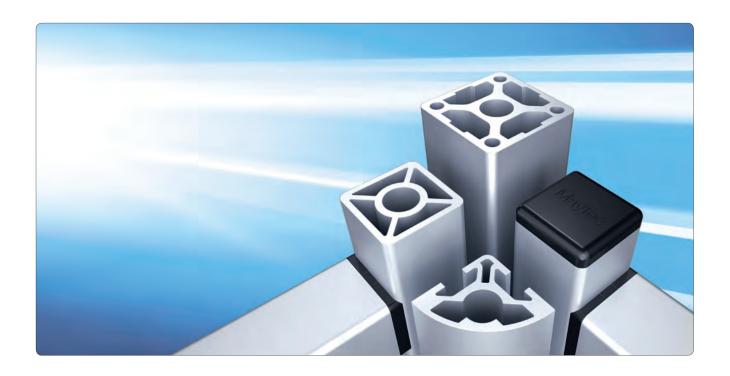
- Profile type Position of profile
- Radius
- Direction
- Necessary accuracy of dimensions for curved profiles and for all required functionality



Position of profile







# The Profile System

### for

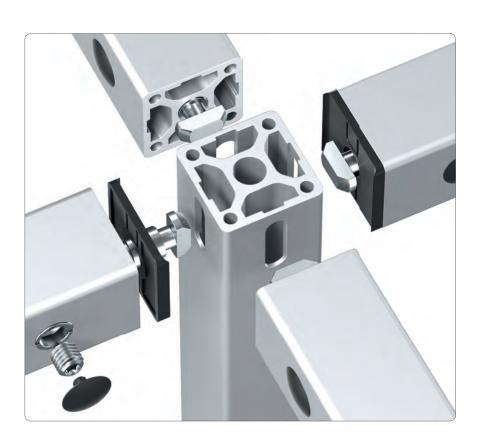
- Clean-room technology
- · Electrical engineering
- Medical technology
- Food industry
- Optical industry
- Pharmaceutical technology

MayTec increases its range with new components to enhance the use of the Profile System in application areas where high sterility standards apply.

Covering fields in the optical industry, food industry, medical technology applications and

electrical engineering the profiles can now be utilized on a large scale.

Based on the MayTec Standard System and the MayTec Connection System, it enables simple and quick assembly and guarantees the highest stability.







### extremely strong

efficient

functional

### The proven connection system!

The MayTec quick-connection system allows the combination of all MayTec profiles in any way conceivable.

It maintains equal rigidity in all four sides.

### The connection allows:

- easy machining
- quick assembly
- limitless (dis)assemblies

### The connection system is:

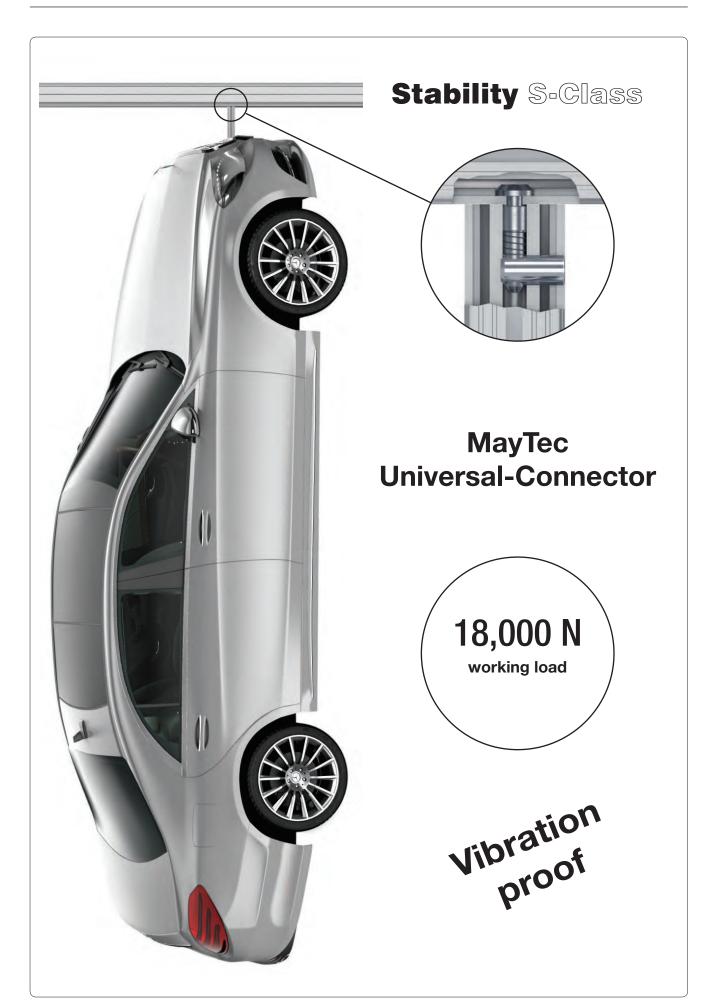
- complete
- stable
- functional

### Vibration proof

The different direction angles of lead of thread and clamping cone prevent the loosening of the connection by vibration.



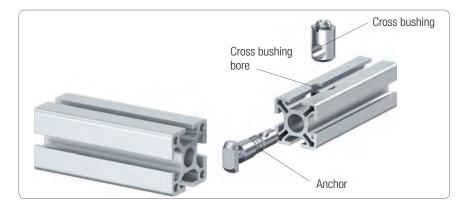






# The MayTec Connector System

- mounting of connector in core hole
- with machining





Cross bushing bore



Standard



Screw-type



Parallel



Oblique



Oblique-cross



Extension / Parallel





Shifter



Extension

### **Anti-twist devices**



with retaining plate



with T-Nut

### **Clamping lever for connectors**



Clamping lever



# The MayTec Connector System • mounting of connector in slot

- with machining





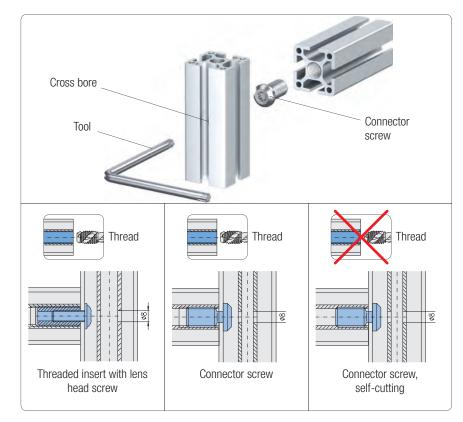
bushing bore





bushing bore

### Screw-type connections • with machining

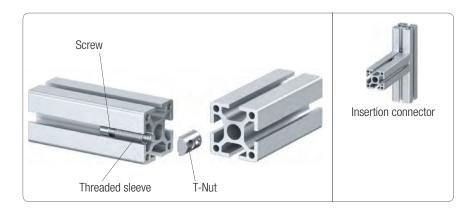






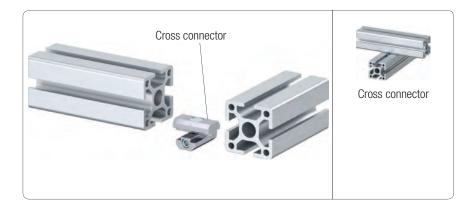
# Insertion connections

without machining



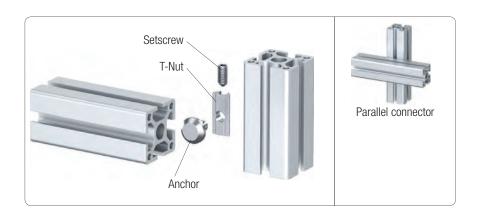
# Cross connections

without machining



# Parallel connections

• without machining



# Angle connections • without machining





### 1.3 Fastening elements







Threaded plates for subs. insertion



Threaded plates heavy



T-Nuts



T-Nuts for subs. insertion



Spring-nuts front-sided insertion



T-slot nuts



Rhomboid T-slot nuts with self-locking



T-Bolts front-sided insertion



Threaded inserts



Press-fit threaded inserts







Cover profiles



Cover profiles



Sliding and cover profiles



Reducing profiles



Combination profiles *₽* 160



Combination profiles



Combination profiles for sliding profiles



Guide profile for sliding profile



Framing profiles one piece



Wegde profiles



Sponge rubber round cords



Sealing profile





Framing profiles Rubber cover-profiles



Cover caps for profiles



Cover cap Ø48 for hand rail profile



for cross bushings



Cover plugs domed for cross bushings



for tubes



Cover caps for screw bores



Radius covers



Radius compensations



Floor levelling



Levelling foot PA 20



Hand adjustable feet



Levelling feet



Adjustable tilt-feet



Angular adjusting feet





Base feet



Base angle



Stacking foot



Fixed castors



Swivel castors



Swivel castors lockable



Locking castors



Angles



Angles PA



Angles GD-Zn



Angles GD-Al





straight design

Swivel angles



Cross connection

plates



Base plates



Floor mounting plate



Mounting plates





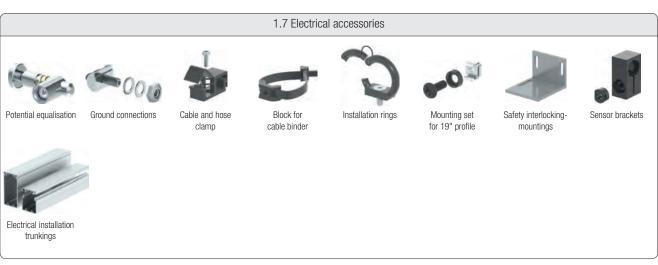


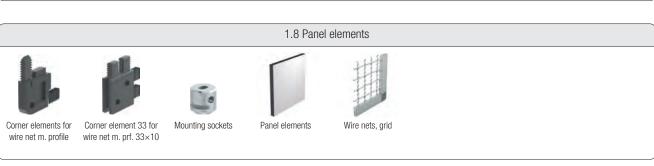
1.5 Pneumatic accessories



















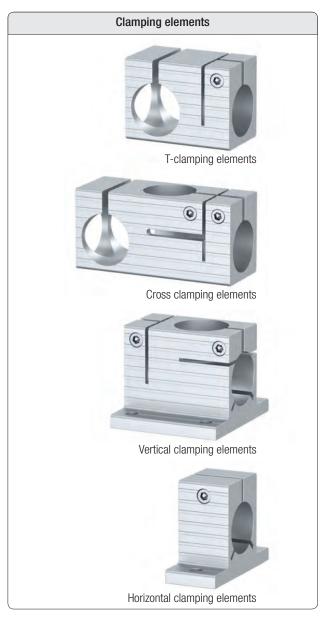
Adjustable picking bins with slide mechanism



Adjustable picking bins with tilt mechanism



Tilt and lock mounting frame for 19" equipment







# The MayTec Linear System

MayTec offers a wide range of accessories to expand and simplify the integration of linear guidance technology with profile technology.

The integration of various linear guidance hardware is also possible due to the modular concept of the system.

Economical and functional solutions can now be realized with a minimum of time and effort.

### **Encased roller bearings**

A tried and tested linear guidance system with a large range of application possibilities. Depending on the required specifications and accuracy, encased roller bearings can be used for low or high load applications.

- suitable for rough or dirty applications
- high force tolerance with low wear
- high accuracy with low friction
- · long life expectancy

### Shaft guidance

A proven and extremely flexible guidance system due to the compact nature of the construction. Depending on the application requirements, either sliding or ball bearing guides can be used. Shaft guide systems are used where high accuracy along with carriage stability is required.

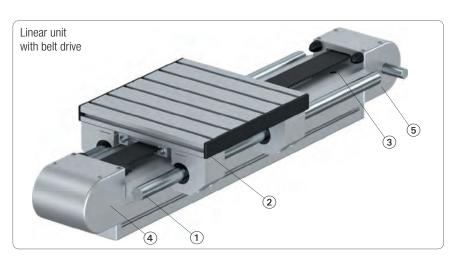
- compact form
- low resistance
- high stability
- high accuracy
- quiet rolling noise level



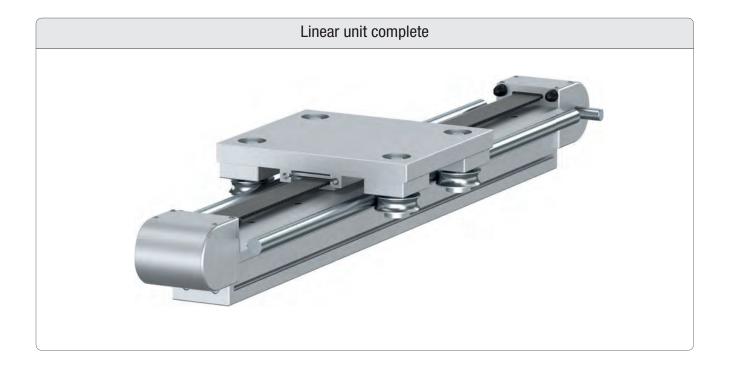


### Component groups of linear units

- 1) Linear shaft guidance
- ② Carriage unit
- (3) Drive unit
- (4) Turning unit without shaft end
- (5) Turning unit with shaft end







Linear shaft guidance

Single profile design

Frame design







vertical





shaft-Ø

12 mm

16 mm

20 mm

25 mm



# Carriage unit

### **Encased guide block**





### **Exposed roller guide**





### Carriage plates









### Drive unit



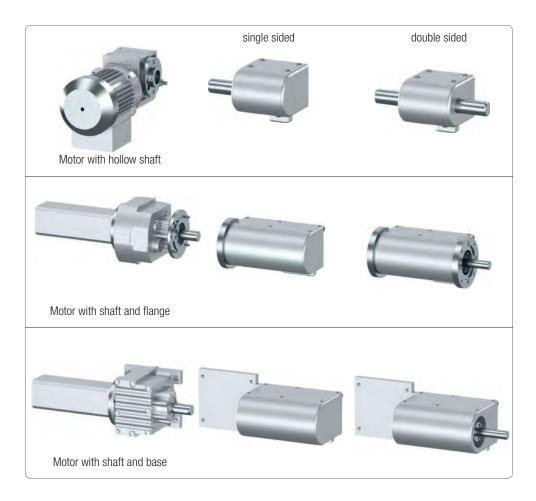
Toothed belt				
Type:	5M	8M		
width:	15			
		20		
	25			
		30		
		50		

# Turning unit

### Shaft



### Shaft







# The MayTec Conveyor System

The MayTec conveyor system provides optimal adaptation to the required task. Belt material, drive type and profile design can be combined in any number of combinations to best suit the application.

Simple handling, reliable technology and solid construction guarantee problem free operation and long life to the system. Standard with the large range of standard sizes and designs - special sizes and custom designs are available on request.

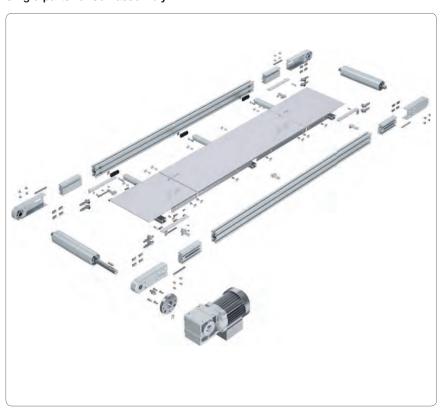
For self assembly, individual components and assemblies can be delivered along with parts lists and assembly instructions as required.

MayTec offers a conveyor system for rapid implementation with short delivery times.

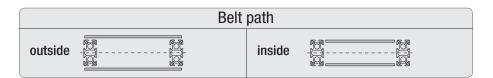
### The Components

1.Product type:	<ul><li>Complete conveyor</li><li>Components for self assembly</li></ul>
2.Designs:	MayTec Conveyor Protection Class:  • M-SK1  • M-SK2  • M-SK3
3.Belt path:	<ul> <li>Belt running to outside edge</li> <li>Belt running along inside edge</li> </ul>
4. Drive types:	<ul> <li>Direct drive</li> <li>Drive under belt</li> <li>Center drive</li> <li>Axial cylinder motor</li> <li>Drive inside</li> </ul>
5.Conveyor height:	• 30 mm • 60 mm • 90 mm • 100 mm • 150 mm

### Single parts for self assembly







Belt



Drive type















# The MayTec Personnel Transfer System

### Personnel transfer conveyor

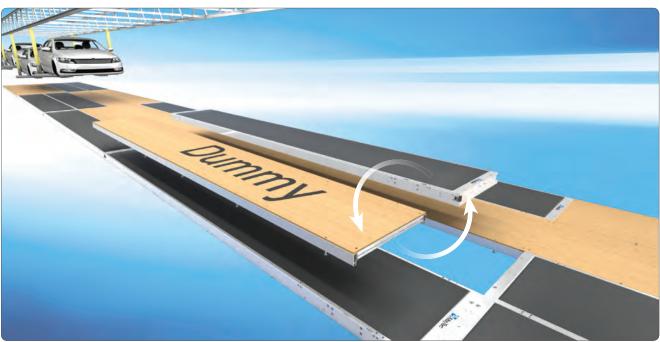
- aluminium base frame
- min. 120 mm total height
- belt options available
- · internal drive
- belt speed: 0 10 m/min optional
- fire safety specification:
   B1 compliant version
- electrostatic discharge: ESD compliant version

### Platform / interchangeable platform

- power supply (electricity, light, water)
- lights
- oil drip trays
- service and access points
- variable working height optional
- fire safety specification:
   B1 compliant version
- electrostatic discharge:
   ESD compliant version

### **Project Integration Management**

- project implementation
- delivery
- · assembly and installation management



installation of conveyors within the platform according to need replacement with interchangeable platform required time for replacement: approximately 15 minutes





in combination with suspension track system

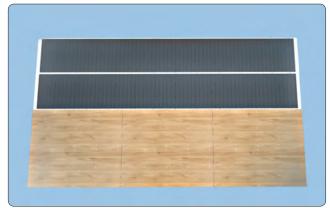


in combination with skid tracks



in combination with floor conveyors





platform system



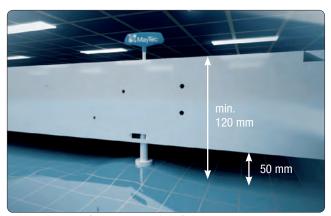
MayTec baseframe with floor panels



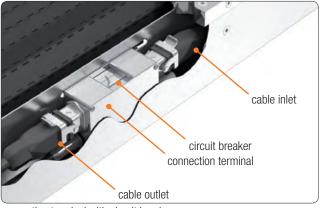
conveyor setup with platform



conveyor setup with height adjustable platform



height adjustment for conveyor and platform



connection terminal with circuit breaker



speed adjustment by potentiometer



external speed adjustment





# The MayTec Skid Transfer System

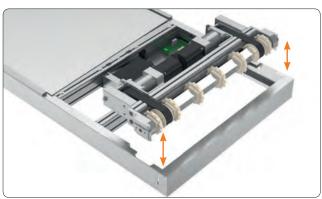
#### **Overview**

The Skid Transfer System is an adaptation of the successful Maytec Personnel Transfer System with the following modifications:

- Double drive
- Gear ratio 1:100
- Gliding surface with reduced friction co-efficient
- Control unit

#### **Features**

- 1. During normal operation the "transfer" is performed by both drives with a loading of 45% on each drive
- 2. If one drive fails the other drive takes over completely with a loading of 90%
- 3. A signal goes to the main control regarding the failed drive
- 4. In the case of one drive failing the following procedures occur:
  - Continuous operation of the transfer system on one drive while the failed drive is repaired
  - Removal of drive units from the conveyor which needs repair and from the conveyor in front of it
- Power consumption is dependent upon the conveyor load where both motors add up to a maximum of 0.75 kW



Drive and redirection units are replaceable from the top





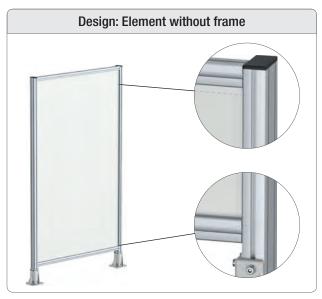


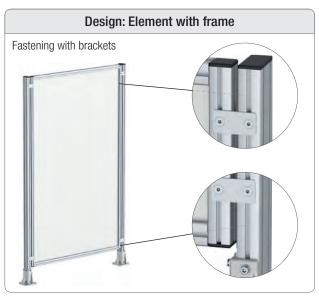
Continuous operation

Tandem drive





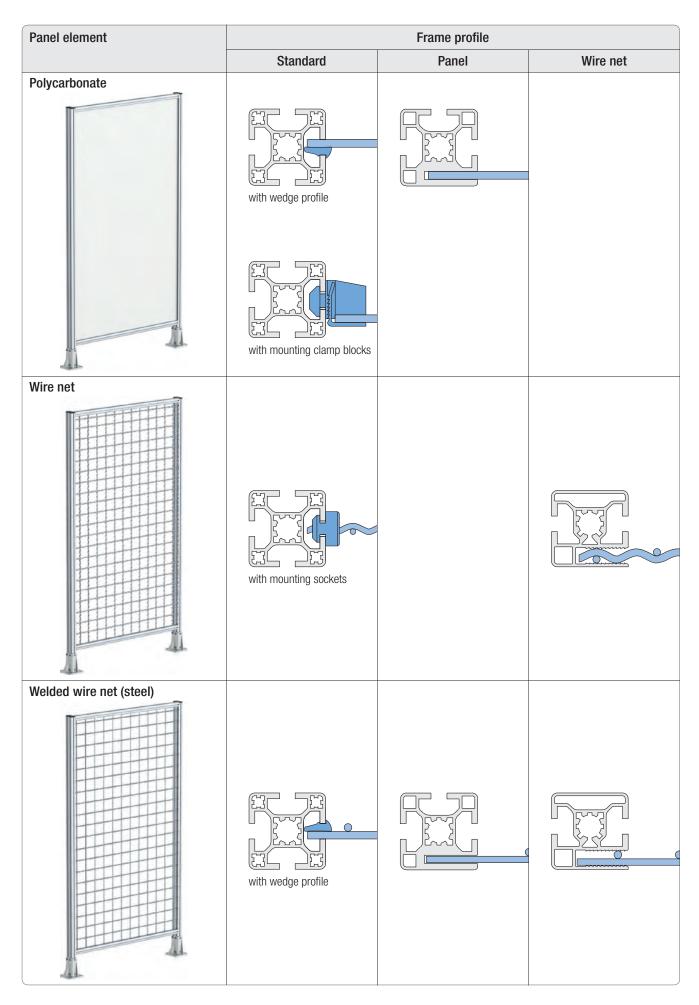














Safety barrier element: without frame



Element									Post															
Panel element				Fran	ne pr	ofile		M	ounti	ng	Post profile													
			Stan	dard	Pa- nel	Wi			f pane				Standard			Par	Panel							
			40×40, 4E	45×45, 4E	40×40	30×30	40×40	wedge profile	m. clamp blocks	mounting sockets	40×40	40×80	80×80	80×80, corner	45×45	45×90	60×80 5E	60×80 6E						
	trans- parent		•					•	•		•	•	•	•										
				•				•	•						•	•								
					•												•	•						
Wire net	alu	3×20×20 mm	•							•	•	•	•	•										
		4 00 00		•						•					•	•								
		4×30×30 mm	•	•						•	•	•	•	•	•	•								
	steel	4×30×30 mm, 4×40×40 mm	•	•						•	•	•	•	•	•	•								
Welded wire net (steel)								3×25×25 mm	•					•			•	•	•	•				
		4×40×40 mm		•				•			•	•	•	•	•	•								
				•				•							•	•								
Welding	green-	4 mm			•			•			•	•	•	•				•						
protecting glass	brown			•				•							•	•								
yıass					•												•	•						



Safety barrier element: with frame



Element								Post							Fastening								
Panel element				Fran	ne pr	ofile		М	ounti	ng	Post profile					of (	of element						
				idard	Pa- nel		ire et		f pane				Stan	dard			Pa	nel					
			40×40, 4E	45×45, 4E	40×40	30×30	40×40	wedge profile	m. clamp blocks	mounting sockets	40×40	40×80	80×80	80×80, corner	45×45	45×90	60×80 5E	60×80 6E	hanhing bracket	angle	bracket		
Polycarbonate	trans- parent		•					•	•		•	•	•	•					•	•	•		
				•				•	•						•	•			•	•	•		
					•												•	•	•	•	•		
Wire net	alu	3×20×20 mm	•							•	•	•	•	•					•	•	•		
				•						•					•	•			•	•	•		
		4×30×30 mm	•							•	•	•	•	•					•	•	•		
			_	•						•					•	•			•	•	•		
	steel	4×30×30 mm, 4×40×40 mm				•	•				•	•	•	•	•	•			•	•			
			•	•						•	•	•	•	•	•	•			•	•	•		
				•		•	•			•	•	•	•	•	•	•			•	•			
Welded wire				3×25×25 mm						•			•	•	•	•					•	•	•
net (steel)				•				•							•	•			•	•	•		
		4×40×40 mm	•					•			•	•	•	•					•	•	•		
				•				•							•	•			•	•	•		
					•	•	•				•	•	•	•	•	•		•	•	•	•		
Welding	green-	4 mm	•					•			•	•	•	•					•	•	•		
protecting glass	brown			•				•							•	•			•	•	•		
					•												•	•	•	•	•		





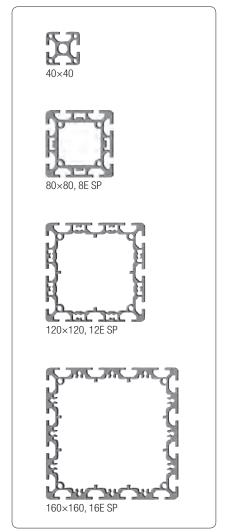
## The Telescopic System

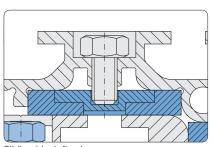
The MayTec Telescopic System allows the construction of linear axes and drive systems using minimal components.

The excellent glide properties of each segment along with fine adjustment capabilities guarantee minimal play between sections and high load bearing capacity.

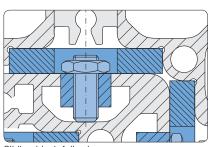
Benefits of the MayTec System:

- · high flexibility
- high load bearing capability and durability using low weight sections
- modular with simple construction
- compatible with the Maytec Profile system
- uses standard Maytec slots for the mounting of accessories and control elements
- maintenance free and corrosion resistant



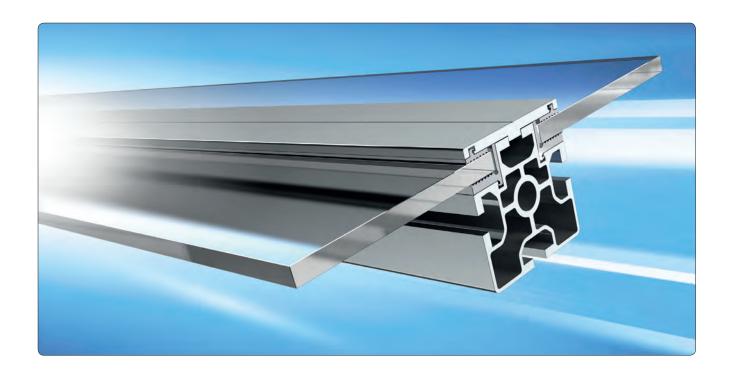


Sliding block fixed



Sliding block following-on



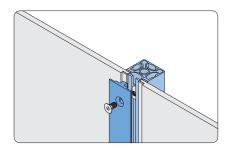


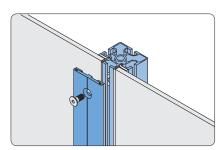
Single sided System

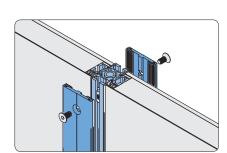
**Double sided System** 

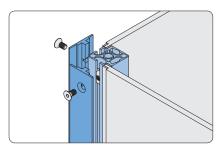
Profiles 45

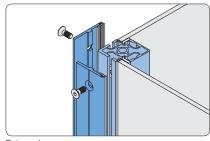
Profiles 60

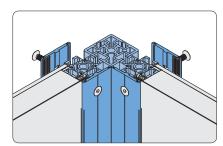








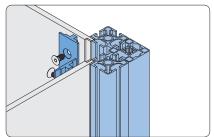


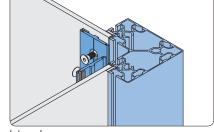


External corner

External corner

Internal corner, external corner





Internal corner

Internal corner

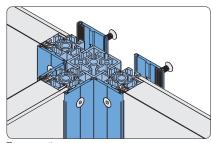


### Single sided System

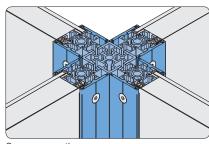
# Double sided System

Profiles 45

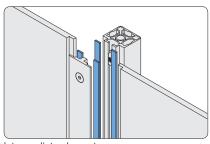
#### Profiles 60



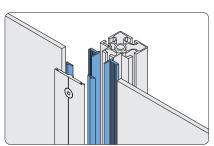
T-connection



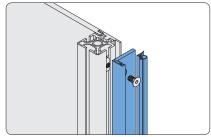
Cross connection



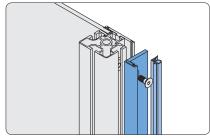
Intermediate element



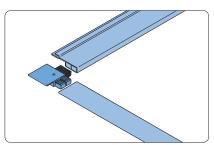
Intermediate element



Door stop profile with door seal



Door stop profile with door seal



Ceiling frame profile with corner piece 40×10





# The MayTec Dust Protection System for automotive paint shops

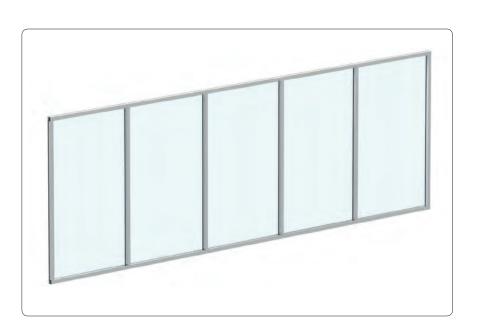
#### Advantages in the paintwork process:

Improvement of the air quality to class F9 Therefore:

- increase of the "first run rate"
- reduction of rework due to dust
- reduction of cleaning time
- increase worker safety

#### Wall element

Aluminium frame to suit glass panels with thickness of 6, 8 or 10 mm  $\,$ 

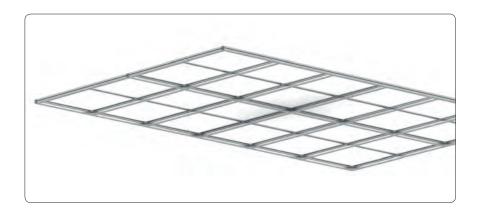




# The Dust Protection System

### Ceiling element

Aluminium frame with B1 foil, to reduce additional lighting and sprinkler systems



#### Doors

Glass doors with standard locking system or safety doors with access control



Door with standard locking system



Safety door with access control

#### Filtration unit

Ventilation system with F7 (pre-filter) and F9 (main filter)



for access control and monitoring filter system



Filtration unit



Control terminal (HMI)





	Technical data Pipe outside-Ø: 28 mm Length of pipe: 4 m		pe outside-Ø: 28 mm		E	SD					Stan	dard					
			without coating	black	black	white	ivory	dark grey	light grey	dark blue	light blue	green	red	yellow			
pe	Steel pipe	1.0		9													
Steel, ABS coated	Slide pipe	1.0															
	Flat pipe	1.0															
Stainless	Stainless steel pipe	0.7	8														
Aluminium	Aluminium pipe	2.0	9														
Aluminium	Aluminium pipe profile	1.5	6) 3) 3)														



### Standard joints



Standard joint 90°



Standard joints overlapping joint

Standard joint 90°

# Angle joints



Corner joint



45° angle joint



Crossover joint

**Crossover joints** 

Tangential crossover joint



90° angle joint

Tangential joint



180° joint







180° joint





Double hinged joint



Tangential bolted crossover



T-joint



Star joint





### Parallel joints



Parallel joint



Double standard joint

### Extensions



Extension for ABS coated pipes



Extension for stainless steel pipes

# Joint bracing



Corner support



Corner support type B

# Sliding joints



90° sliding joint



Parallel sliding joint



Double sided parallel sliding joint



# Flat pipe joints



Flat pipe joint

# Slide pipe joints



Slide pipe joint



Slide pipe joint with stop



Slide pipe joint union



Slide pipe joint with offset



Slide pipe bridge

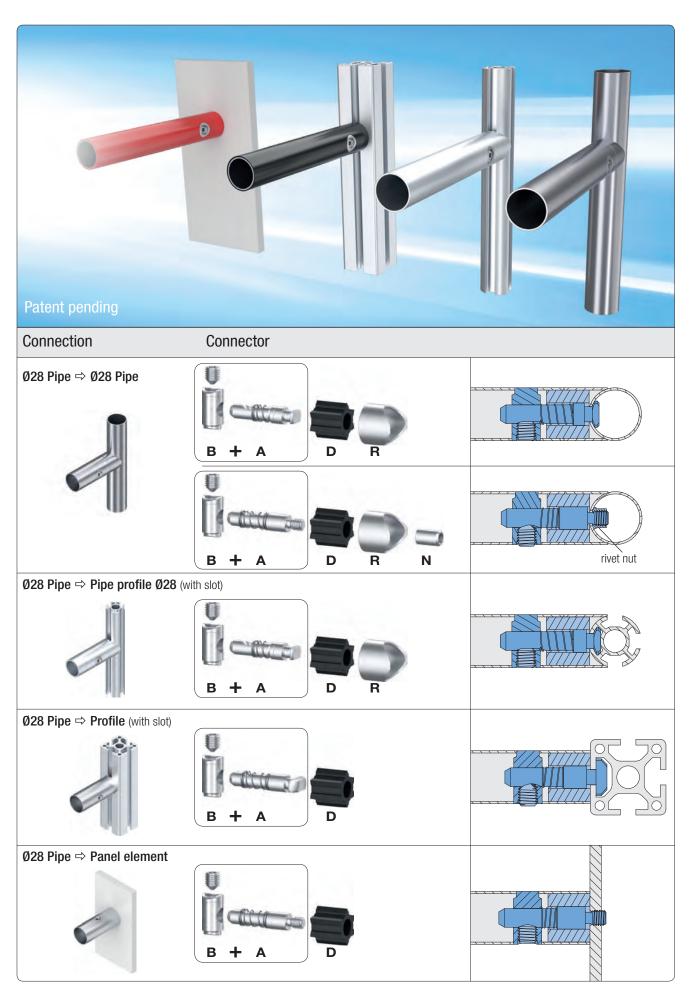


Slide pipe bridge, rounded



Roller type	Width										
	40	40 low noise	60	85							
Standard	20000	4000	b good o	200							
		00000									
ESD											
Flat	CALLES TO		Carried States								
ESD											
Edge roller	400	1									
ESD											





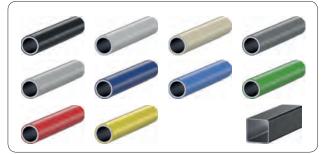
 $\mathbf{A} = \text{Anchor}, \ \mathbf{B} = \text{Cross bushing}, \ \mathbf{D} = \text{Connector sleeve}, \ \mathbf{R} = \text{Intermediary}, \ \mathbf{N} = \text{Rivet nut}$ 











Steel pipes Ø28, steel pipe square



Footplates for pipes and square



Corner protector



Profiles 40, 45



Castors



Drawbars and couplings



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to success

# extremely strong

# efficient

functional

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